KUMPU

SCHEDULE 1/CUSTOMER SURCHARGE OUTOKUMPU STAINLESS, INC. PLATE PRODUCTS

Scheduled for orders for delivery July 4, 2010 through July 31, 2010

May Averages	\$16.7800	\$9.9800	\$1.3513	\$0.2031	\$3.5900	\$4.2700	
GRADE	MOLY	NICKEL	CHROME	IRON	TITANIUM	ENERGY	TOTAL
	SRCHRG.	SRCHRG.	SRCHRG.	SRCHRG.	SRCHRG.	SRCHRG.	SRCHRG.
	(\$/LB)	(\$/LB)	(\$/LB)	(\$/LB)	(\$/LB)	(\$/LB)	(\$/LB)
303	\$0.0000	\$0.7661	\$0.2163	\$0.1013	\$0.0000	\$0.0000	\$1.0836
304/304L	\$0.0000	\$0.7661	\$0.2163	\$0.1013	\$0.0000	\$0.0000	\$1.0836
304/304L 9.0	\$0.0000	\$0.8618	\$0.2163	\$0.0998	\$0.0000	\$0.0000	\$1.1780
309/309S	\$0.0000	\$1.1491	\$0.2643	\$0.0900	\$0.0000	\$0.0000	\$1.5035
310/3108	\$0.0000	\$1.8194	\$0.2884	\$0.0773	\$0.0000	\$0.0000	\$2.1852
316/316L	\$0.3307	\$0.9576	\$0.1922	\$0.0984	\$0.0000	\$0.0000	\$1.5790
316/L MIN. MOLY	\$0.4134	\$0.9576	\$0.1922	\$0.0976	\$0.0000	\$0.0000	\$1.6608
316TI	\$0.3307	\$0.9576	\$0.1922	\$0.0984	\$0.0000	\$0.0004	\$1.5795
317/317L	\$0.4961	\$1.0534	\$0.2163	\$0.0928	\$0.0000	\$0.0000	\$1.8585
317LM/LMN	\$0.7110	\$1.3406	\$0.2295	\$0.0797	\$0.0000	\$0.0000	\$2.3609
321	\$0.0000	\$0.8618	\$0.2043	\$0.1013	\$0.0000	\$0.0005	\$1.1679
347	\$0.0000	\$0.8618	\$0.2043	\$0.1013	\$0.0000	\$0.0000	\$1.1674
409/409S	\$0.0000	\$0.0000	\$0.1262	\$0.1230	\$0.0000	\$0.0000	\$0.2492
405/410/410S	\$0.0000	\$0.0000	\$0.1382	\$0.1215	\$0.0000	\$0.0000	\$0.2597
2507	\$0.4961	\$0.5746	\$0.2884	\$0.0914	\$0.0000	\$0.0000	\$1.4504
2304	\$0.0000	\$0.2873	\$0.2764	\$0.0982	\$0.0000	\$0.0000	\$0.6618
153MA	\$0.0000	\$0.9097	\$0.2223	\$0.0975	\$0.0000	\$0.0000	\$1.2295
253MA	\$0.0000	\$1.0534	\$0.2523	\$0.0907	\$0.0000	\$0.0000	\$1.3964
2205 CPT	\$0.4961	\$0.5075	\$0.2643	\$0.0936	\$0.0000	\$0.0000	\$1.3615
LDX2101	\$0.0496	\$0.1436	\$0.2583	\$0.0991	\$0.0000	\$0.0000	\$0.5507
254SMO	\$0.9922	\$2.1686	\$0.2283	\$0.0672	\$0.0000	\$0.0000	\$3.4563
904L	\$0.8268	\$2.2590	\$0.2283	\$0.0661	\$0.0000	\$0.0000	\$3.3802

Alloy Surcharges are calculated based on the average Moly, Nickel, and Chromium prices as published

in Platt's Metal Week from two months prior to the applicable ex-mill month, less the Moly base

of \$3.00/less Nickel base of \$2.00/less Chromium base of \$.35 with a yield adjustment factor of 1.20.

Nickel premium of \$.30/lb to apply to above formula on 254SMO and 904L products.

The iron component is based on the "#1 Busheling Price" for Pittsburgh published on the 2nd Wednesday of

the month - two months prior to the applicable ex-mill month, from a base price of 140/GT (0.0625).

The FeTi component is calculated on the monthly average published in Ryan's Notes with a base of \$3.50/cwt.

The Energy component is calculated using the NYMEX Henry Hub Natural Gas final settlement price two months prior to the shipping month.

** These grades only-surcharges are applicable at the time of order entry (06/1/10-06/30/10)